

**1. Identification**

**Product identifier**                      **Graphite and Carbon Product**

**Other means of identification**

**SDS number**                              1147

**Recommended use**                      Carbon based additive.

**Recommended restrictions**            None known.

**Manufacturer/Importer/Supplier/Distributor information**

**Manufacturer/Supplier**                GrafTech International Holdings Inc. or affiliate  
    982 Keynote Circle  
    Brooklyn Heights, Ohio 44131  
    +1 216-676-2000

**Contact person**                         Product Responsibility Manager +1-216-676-2304

**E-mail**                                        sds@graftech.com

**Emergency telephone number**        For Chemical Emergency ONLY, call:  
    1-866-519-4752, +1-760-476-3962  
    Access Code: 334799

**2. Hazard(s) identification**

**Physical hazards**                         Not classified.

**Health hazards**                            Not classified.

**OSHA defined hazards**                 Combustible dust

**Label elements**

**Hazard symbol**                         None.

**Signal word**                             Warning

**Hazard statement**                    May form combustible dust concentrations in air.

**Precautionary statement**

**Prevention**                         Prevent dust accumulation to minimize explosion hazard. Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Keep container tightly closed. Ground/bond container and receiving equipment. Observe good industrial hygiene practices.

**Response**                            Take off contaminated clothing and wash before reuse. In case of fire: Use appropriate media to extinguish.

**Storage**                              Store away from incompatible materials.

**Disposal**                             Dispose of waste and residues in accordance with local authority requirements.

**Hazard(s) not otherwise classified (HNOC)**    None known.

**Supplemental information**             None.

**3. Composition/information on ingredients**
**Substances**

Chemical name	Common name and synonyms	CAS number	%
Graphite		7782-42-5	40 - 90
Carbon		7440-44-0	5 - 45
Coke, Coal (Metallurgical Coke)		65996-77-2	1 - 15

**Composition comments** All concentrations are in percent by weight unless ingredient is a gas. Gas concentrations are in percent by volume.

#### 4. First-aid measures

**Inhalation** Move to fresh air. Call a physician if symptoms develop or persist.

**Skin contact** Wash off with soap and water. Get medical attention if irritation develops and persists.

**Eye contact** Do not rub eyes. Rinse with water. Get medical attention if irritation develops and persists.

**Ingestion** Rinse mouth. Get medical attention if symptoms occur.

**Most important symptoms/effects, acute and delayed** Dusts may irritate the respiratory tract, skin and eyes.

**Indication of immediate medical attention and special treatment needed** Treat symptomatically.

**General information** Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves.

#### 5. Fire-fighting measures

**Suitable extinguishing media** Water fog. Foam. Dry chemical powder. Carbon dioxide (CO<sub>2</sub>). Apply extinguishing media carefully to avoid creating airborne dust. Avoid high pressure media which could cause the formation of a potentially explosible dust-air mixture.

**Unsuitable extinguishing media** Do not use water jet as an extinguisher, as this will spread the fire.

**Specific hazards arising from the chemical** Explosion hazard: Avoid generating dust; fine dust dispersed in air in sufficient concentrations and in the presence of an ignition source is a potential dust explosion hazard. During fire, gases hazardous to health may be formed.

**Special protective equipment and precautions for firefighters** Self-contained breathing apparatus and full protective clothing must be worn in case of fire.

**Fire fighting equipment/instructions** In case of fire and/or explosion do not breathe fumes. Move containers from fire area if you can do so without risk.

**Specific methods** Use standard firefighting procedures and consider the hazards of other involved materials.

**General fire hazards** May form combustible dust concentrations in air.

#### 6. Accidental release measures

**Personal precautions, protective equipment and emergency procedures** Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Use only non-sparking tools. Dust deposits should not be allowed to accumulate on surfaces, as these may form an explosive mixture if they are released into the atmosphere in sufficient concentration. Wear appropriate protective equipment and clothing during clean-up. Use a NIOSH/MSHA approved respirator if there is a risk of exposure to dust/fume at levels exceeding the exposure limits. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.

**Methods and materials for containment and cleaning up** Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Take precautionary measures against static discharge. Use only non-sparking tools. Avoid dispersal of dust in the air (i.e., clearing dust surfaces with compressed air). Collect dust using a vacuum cleaner equipped with HEPA filter. The product is immiscible with water and will sediment in water systems. Stop the flow of material, if this is without risk.

Large Spills: Wet down with water and dike for later disposal. Shovel the material into waste container. Following product recovery, flush area with water.

Small Spills: Sweep up or vacuum up spillage and collect in suitable container for disposal.

**Environmental precautions** Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS. Avoid discharge into drains, water courses or onto the ground.

## 7. Handling and storage

### Precautions for safe handling

Minimize dust generation and accumulation. Avoid significant deposits of material, especially on horizontal surfaces, which may become airborne and form combustible dust clouds and may contribute to secondary explosions. Routine housekeeping should be instituted to ensure that dusts do not accumulate on surfaces. Dry powders can build static electricity charges when subjected to the friction of transfer and mixing operations. Provide adequate precautions, such as electrical grounding and bonding, or inert atmospheres. Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Explosion-proof general and local exhaust ventilation. Avoid prolonged exposure. Wear appropriate personal protective equipment. Observe good industrial hygiene practices.

### Conditions for safe storage, including any incompatibilities

Keep containers tightly closed in a dry, cool and well-ventilated place. Store away from incompatible materials (see Section 10 of the SDS).

## 8. Exposure controls/personal protection

### Occupational exposure limits

#### US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)

Components	Type	Value	Form
Graphite (CAS 7782-42-5)	PEL	5 mg/m <sup>3</sup>	Respirable fraction.
		15 mg/m <sup>3</sup>	Total dust.

#### US. OSHA Table Z-3 (29 CFR 1910.1000)

Components	Type	Value	Form
Carbon (CAS 7440-44-0)	TWA	5 mg/m <sup>3</sup>	Respirable fraction.
		15 mg/m <sup>3</sup>	Total dust.
Graphite (CAS 7782-42-5)	TWA	15 mppcf	

#### US. ACGIH Threshold Limit Values

Components	Type	Value	Form
Carbon (CAS 7440-44-0)	TWA	2 mg/m <sup>3</sup>	Respirable fraction.
Graphite (CAS 7782-42-5)	TWA	2 mg/m <sup>3</sup>	Respirable fraction.

#### US. NIOSH: Pocket Guide to Chemical Hazards

Components	Type	Value	Form
Graphite (CAS 7782-42-5)	TWA	2.5 mg/m <sup>3</sup>	Respirable.

### Biological limit values

No biological exposure limits noted for the ingredient(s).

### Appropriate engineering controls

Explosion-proof general and local exhaust ventilation. Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. If engineering measures are not sufficient to maintain concentrations of dust/particulates below the Occupational Exposure Limit (OEL), suitable respiratory protection must be worn. Provide explosion-proof ventilation for high dust concentrations.

### Individual protection measures, such as personal protective equipment

**Eye/face protection** Wear safety glasses with side shields (or goggles).

#### Skin protection

**Hand protection** Wear appropriate chemical resistant gloves.

#### Skin protection

**Other** Wear suitable protective clothing.

#### Respiratory protection

If engineering controls do not maintain airborne concentrations below recommended exposure limits (where applicable) or to an acceptable level (in countries where exposure limits have not been established), an approved respirator must be worn. Use a NIOSH/MSHA approved respirator if there is a risk of exposure to dust/fume at levels exceeding the exposure limits.

#### Thermal hazards

Wear appropriate thermal protective clothing, when necessary.

### General hygiene considerations

When using, do not eat, drink or smoke. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

## 9. Physical and chemical properties

### Appearance

<b>Physical state</b>	Solid.
<b>Form</b>	Granules.
<b>Color</b>	Gray/black.
<b>Odor</b>	No characteristic odor.
<b>Odor threshold</b>	Not available.
<b>pH</b>	Not applicable.
<b>Melting point/freezing point</b>	> 5000 °F (> 2760 °C)
<b>Initial boiling point and boiling range</b>	Not applicable.
<b>Flash point</b>	Not applicable.
<b>Evaporation rate</b>	Not applicable.
<b>Flammability (solid, gas)</b>	May generate combustible dust.
<b>Upper/lower flammability or explosive limits</b>	
<b>Flammability limit - lower (%)</b>	Not applicable.
<b>Flammability limit - upper (%)</b>	Not applicable.
<b>Vapor pressure</b>	Not applicable.
<b>Vapor density</b>	Not applicable.
<b>Relative density</b>	1.7 (Approximate)
<b>Solubility(ies)</b>	
<b>Solubility (water)</b>	Insoluble.
<b>Partition coefficient (n-octanol/water)</b>	Not applicable.
<b>Auto-ignition temperature</b>	Not applicable.
<b>Decomposition temperature</b>	> 5000 °F (> 2760 °C)
<b>Viscosity</b>	Not available.
<b>Other information</b>	
<b>Bulk density</b>	Not applicable.
<b>Explosive properties</b>	Not explosive. Dust may form explosive mixture with air.
<b>Oxidizing properties</b>	Not oxidizing.

## 10. Stability and reactivity

<b>Reactivity</b>	The product is stable and non-reactive under normal conditions of use, storage and transport.
<b>Chemical stability</b>	Material is stable under normal conditions.
<b>Possibility of hazardous reactions</b>	No dangerous reaction known under conditions of normal use.
<b>Conditions to avoid</b>	Keep away from heat, sparks and open flame. Avoid temperatures exceeding the decomposition temperature. Contact with incompatible materials. Minimize dust generation and accumulation.
<b>Incompatible materials</b>	Chlorine.
<b>Hazardous decomposition products</b>	No hazardous decomposition products are known.

## 11. Toxicological information

### Information on likely routes of exposure

<b>Inhalation</b>	Dust may irritate respiratory system. Prolonged inhalation may be harmful.
<b>Skin contact</b>	Dust or powder may irritate the skin.
<b>Eye contact</b>	Dust may irritate the eyes.
<b>Ingestion</b>	Expected to be a low ingestion hazard.

**Symptoms related to the physical, chemical and toxicological characteristics**      Dusts may irritate the respiratory tract, skin and eyes.

### Information on toxicological effects

**Acute toxicity**

<b>Components</b>	<b>Species</b>	<b>Test Results</b>
Carbon (CAS 7440-44-0)		
<u>Acute</u>		
<b>Oral</b>		
LD50	Rat	> 10000 mg/kg
Graphite (CAS 7782-42-5)		
<u>Acute</u>		
<b>Oral</b>		
LD50	Rat	> 10000 mg/kg
<b>Skin corrosion/irritation</b>	Prolonged skin contact may cause temporary irritation.	
<b>Serious eye damage/eye irritation</b>	Direct contact with eyes may cause temporary irritation.	
<b>Respiratory or skin sensitization</b>		
<b>Respiratory sensitization</b>	Not a respiratory sensitizer.	
<b>Skin sensitization</b>	This product is not expected to cause skin sensitization.	
<b>Germ cell mutagenicity</b>	No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.	
<b>Carcinogenicity</b>	Not classifiable as to carcinogenicity to humans.	
<b>IARC Monographs. Overall Evaluation of Carcinogenicity</b>	Not listed.	
<b>NTP Report on Carcinogens</b>	Not listed.	
<b>OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053)</b>	Not regulated.	
<b>Reproductive toxicity</b>	This product is not expected to cause reproductive or developmental effects.	
<b>Specific target organ toxicity - single exposure</b>	Not classified.	
<b>Specific target organ toxicity - repeated exposure</b>	Not classified.	
<b>Aspiration hazard</b>	Not an aspiration hazard.	
<b>Chronic effects</b>	Prolonged inhalation may be harmful.	

**12. Ecological information**

<b>Ecotoxicity</b>	The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.
<b>Persistence and degradability</b>	No data is available on the degradability of this product.
<b>Bioaccumulative potential</b>	No data available.
<b>Mobility in soil</b>	The product is insoluble in water.
<b>Other adverse effects</b>	No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

**13. Disposal considerations**

<b>Disposal instructions</b>	Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Dispose of contents/container in accordance with local/regional/national/international regulations.
<b>Local disposal regulations</b>	Dispose in accordance with all applicable regulations.
<b>Hazardous waste code</b>	The waste code should be assigned in discussion between the user, the producer and the waste disposal company.
<b>Waste from residues / unused products</b>	Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).
<b>Contaminated packaging</b>	Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.

## 14. Transport information

### DOT

Not regulated as dangerous goods.

### IATA

Not regulated as dangerous goods.

### IMDG

Not regulated as dangerous goods.

**Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code** Not applicable.

## 15. Regulatory information

**US federal regulations** This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

### TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

Not regulated.

### CERCLA Hazardous Substance List (40 CFR 302.4)

Not listed.

### SARA 304 Emergency release notification

Not regulated.

### OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053)

Not regulated.

### Superfund Amendments and Reauthorization Act of 1986 (SARA)

#### SARA 302 Extremely hazardous substance

Not listed.

**SARA 311/312 Hazardous chemical** Yes

**Classified hazard categories** Combustible dust

#### SARA 313 (TRI reporting)

Not regulated.

### Other federal regulations

#### Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List

Not regulated.

#### Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Not regulated.

**Safe Drinking Water Act (SDWA)** Not regulated.

### US state regulations

#### US. Massachusetts RTK - Substance List

Graphite (CAS 7782-42-5)

#### US. New Jersey Worker and Community Right-to-Know Act

Graphite (CAS 7782-42-5)

#### US. Pennsylvania Worker and Community Right-to-Know Law

Graphite (CAS 7782-42-5)

#### US. Rhode Island RTK

Carbon (CAS 7440-44-0)

Graphite (CAS 7782-42-5)

#### California Proposition 65

California Safe Drinking Water and Toxic Enforcement Act of 2016 (Proposition 65): This material is not known to contain any chemicals currently listed as carcinogens or reproductive toxins. For more information go to [www.P65Warnings.ca.gov](http://www.P65Warnings.ca.gov).

### International Inventories

Country(s) or region	Inventory name	On inventory (yes/no)*
Australia	Australian Inventory of Chemical Substances (AICS)	No

Country(s) or region	Inventory name	On inventory (yes/no)*
Canada	Domestic Substances List (DSL)	No
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	No
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	Yes
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	No
Korea	Existing Chemicals List (ECL)	No
New Zealand	New Zealand Inventory	No
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	No
Taiwan	Taiwan Chemical Substance Inventory (TCSI)	No
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	No

\*A "Yes" indicates this product complies with the inventory requirements administered by the governing country(s).

A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

## 16. Other information, including date of preparation or last revision

<b>Issue date</b>	16-May-2016
<b>Revision date</b>	28-March-2018
<b>Version #</b>	02
<b>Further information</b>	Refer to NFPA 654, Standard for the Prevention of Fire and Dust Explosions from the Manufacturing, Processing, and Handling of Combustible Particulate Solids, for safe handling.

### NFPA ratings



### Disclaimer

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